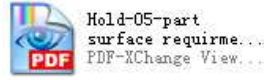


**Inquiry Audit:**

Audit new buyer and the project, company, contact info, etc.



**Quotation and Accept Purchase Order:**

Analyze the project for making mold and make a quotation. Track the buyer, status of the project, gain the PO.

**Project Management Schedule:**

Sr. PE take charge the entire project, and layout the schedule

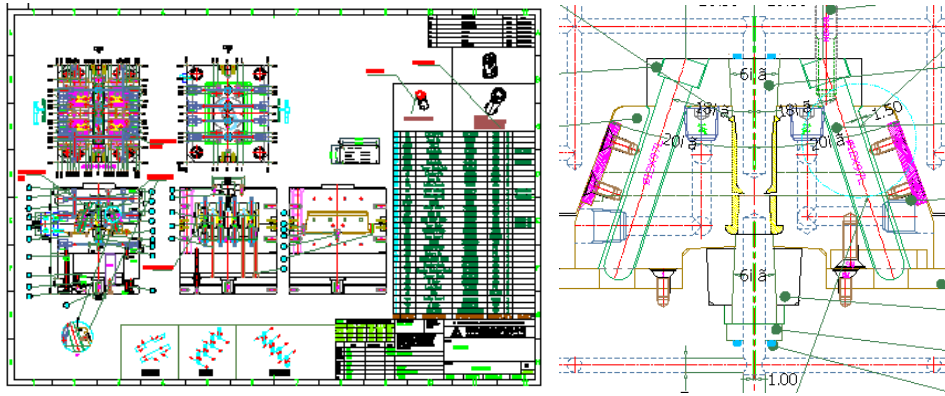


**DFM File review and Moldflow:**

Sr. DE make DFM report, including layout, PL, gate, eject mark, cooling, moldflow etc.

**Layout and Structure Design:**

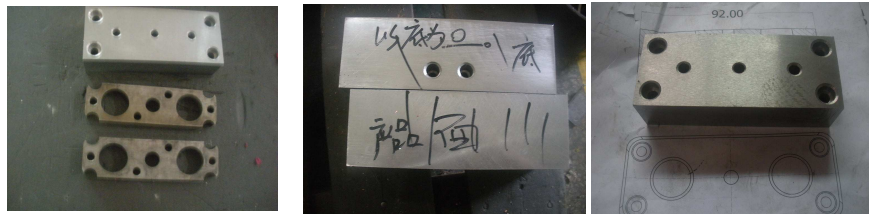
Design approved by buyer, drawing of components be launch to manufacture



**Purchase Material and Heat Treatment, Component:**  
**All from audited provider, and checked each batch**



**Advance and Rough Machine:**  
**Manufacture according to the process technology, and check**



**Fine Machine and EDM:**  
**Manufacture to final, and check according to 3D and drawing**



**Polish and Texture:**  
**Surface process of cavity, and check as template**



**Fit and Assembly:**

Advance fit components and assembly, draft a check list for final.



**Trial Molding:**

In machine, check the operation, sample, cycle, parameter, Video etc.



**CMM Report:**

Report from Quality Assurance, all dimension checked,

**LEVER M-TECH 模具驗收記錄表**

編號	名稱	規格	數量	備註
1	LA	30.0	100	
2	MA	30.0	100	
3	DA	30.0	100	
4	SA	30.0	100	
5	MA	30.0	100	
6	DA	30.0	100	
7	KA	30.0	100	
8	PA	30.0	100	
9	DA	30.0	100	
10	TA	30.0	100	
11	TA	30.0	100	
12	鋼珠	30.0	100	
13	鋼珠	30.0	100	
14	鋼珠	30.0	100	
15	鋼珠	30.0	100	
16	鋼珠	30.0	100	
17	鋼珠	30.0	100	
18	鋼珠	30.0	100	
19	鋼珠	30.0	100	
20	鋼珠	30.0	100	
21	鋼珠	30.0	100	

**LEVER M-TECH DIMENSIONS CHECKING LIST**

No.	Dimension	Unit	Value	Dimension	Unit	Value	Dimension	Unit	Value	Dimension	Unit	Value
1	Ø10.0	mm	10.00	Ø10.0	mm	10.00	Ø10.0	mm	10.00	Ø10.0	mm	10.00
2	27.78	mm	27.78	27.78	mm	27.78	27.78	mm	27.78	27.78	mm	27.78
3	21.44	mm	21.44	21.44	mm	21.44	21.44	mm	21.44	21.44	mm	21.44
4	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
5	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
6	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
7	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
8	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
9	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
10	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
11	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
12	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
13	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
14	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
15	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
16	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
17	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
18	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
19	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
20	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
21	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25

**LEVER M-TECH 鋼珠**

No.	Dimension	Unit	Value	Dimension	Unit	Value	Dimension	Unit	Value	Dimension	Unit	Value
1	Ø10.0	mm	10.00	Ø10.0	mm	10.00	Ø10.0	mm	10.00	Ø10.0	mm	10.00
2	27.78	mm	27.78	27.78	mm	27.78	27.78	mm	27.78	27.78	mm	27.78
3	21.44	mm	21.44	21.44	mm	21.44	21.44	mm	21.44	21.44	mm	21.44
4	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
5	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
6	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
7	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
8	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
9	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
10	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
11	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
12	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
13	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
14	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
15	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
16	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
17	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
18	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
19	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
20	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25
21	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25	13.25	mm	13.25

**Final Complete:**

Finish and check according to the drawing, the mold file, package file,



**Shipment:**

The store, transport agent, hand over the mold and receipt



\*Example file is made by Lever M-Tech, and used in Lever M-Tech.

Thank you very much.

Your choice is the greatest support

*Colour Wei*

Colour  
Manager  
2012-12-24



Lever Molding Technology CO., Limited

Hengtaiyu Industrial Zone, Hongao Village,

Shenzhen City GD, China 518107  
www.Levermt.com